

Corten Orb Assembly Instructions:

Tools required: Adjustable crescent, 5 mm Allen key



The orbs will arrive in 2 groups – one of two rings and one of 3 rings with nuts and bolts inserted.

Remove the bolts from the tworing group keeping holes lined up.

Keeping them together, insert the 2 rings inside the 3-ring group, lining up the punched holes and re-insert bolts top and bottom keeping the bolts slightly loose. Note that the second bolt may require you to squeeze the loop slightly to get the nut onto the bolt.



Spread the 3 rings around so that they are evenly spaced top and bottom with 60 degrees between each ring.

Rotate the ball 90 degrees and spread the 2 rings evenly so that you get a square-shape top and bottom when looking vertically down on the ball.

Adjust rings until the ball looks even and round. Finally, tighten the nuts completely on the bolts.





